



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2712
Job Sheet 175529



Part No: D2712

Job Qty: 500 ea

Part Name: Set Screw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/11/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: C 05.09.13 Reformat KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs	4/11/18	4/11/18	0.00	0.00	Purchasing		APR 11 2018
110	Packaging	500 pcs	4/11/18	4/11/18	0.00	0.00	Packaging2		APR 11 2018
120	QC	500 pcs	4/11/18	4/11/18	0.00	0.00	QC6		APR 11 2018
130	Packaging	500 pcs	4/11/18	4/11/18	0.00	0.00	Packaging3-1		APR 11 2018
140	QC21-SA	500 Ea	4/11/18	4/11/18	0.00	0.00	QC21		APR 11 2018

Part Op 100 - Issue P/O: 39525 For Hex Head Set Screw P/N: 92311A599 as per Dwg D2712 Thread: 5/16-24UNF
 Descriptions: Length: 5/8" long SS Possible Supplier: McMaster
 110 - Ensure material release note is attached

APR 06 2018

DAS 13 9-89
 21 9-89
 500

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92311A599	Set Screw D2712	500 pcs (1 ea)	100-Purchasing	<u>5059521</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	92311A599	500	0	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 9:59 AM dart.lavoie.chantal



Set Screw

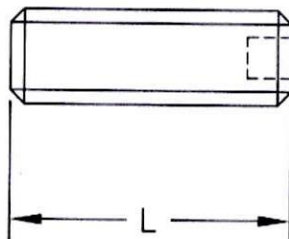
PART NO: D2712
Serial No/Batch: S059551
Revision:
Operation: Packaging
Change No:

Mfg Date: 04/10/18
Job No: 175529

DART

DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-09-06 [Signature]



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039525

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039525

PO Date: 4/6/18

Due Date: 4/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 06 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	50715K832	50715K832	37° Flared Tube Fitting, SS	Firmed	4/11/18	20 Ea	0 Ea	20 Ea	\$10.05/Ea	\$201.00
Line Item Note job no. 175470										
2	50715K676		Flared Tube Fitting SS D5530-1 receive ea	Firmed	4/11/18	12 pcs	0 pcs	12 pcs	\$8.27/pcs	\$99.24
Line Item Note job no. 175382										
3	51495K116	1/pk	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING receive ea	Firmed	4/11/18	12 Ea	0 Ea	12 Ea	\$7.78/Ea	\$93.36
4	94125K815	5/pk	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm receive ea	Firmed	4/11/18	20 Ea	0 Ea	20 Ea	\$2.466/Ea	\$49.32
5	92311A599		Set Screw D2712	Firmed	4/11/18	500 pcs	0 pcs	500 pcs	\$0.2432/pcs	\$121.60
Line Item Note job no. 175529										
6	6605K56		Hook And Loop Tie D3551-11	Firmed	4/11/18	20 pcs	0 pcs	20 pcs	\$2.94/pcs	\$58.80
Line Item Note job no. 175530										
7	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	4/11/18	10 pcs	0 pcs	10 pcs	\$5.64/pcs	\$56.40
Line Item Note job no. 175531										
Grand Total:									\$679.72	

Order Notes

call AT 1804/10

[Handwritten signature]

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039525
Order Placed By
Chantal Lavoie

McMaster-Carr Number
1795641-01

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04/06/2018

Line	Product	Ordered	Shipped
1	50715K832 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 3/8" Tube OD, 9/16"-18 UNF Male	20 Each	20
2	50715K831 37 Degree Flared Fitting for Stainless Steel Tubing, Straight Adapter for 1/4" Tube OD, 7/16"-20 UNF Male, Replaced 50715K676	12 Each	12
3	51495K116 Nickel-Plated Brass Push-to-Connect Tube Fitting for Air, Straight Connector, for 1/2" Tube OD	12 Each	12
4	94125K815 DIN 17223 & 2095 Precision Compression Spring, Closed and Flat End, 44.5 mm Overall Length, Packs of 5	4 Packs	4
5	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	10 Packs	10
6	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	4 Packs	4
7	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10